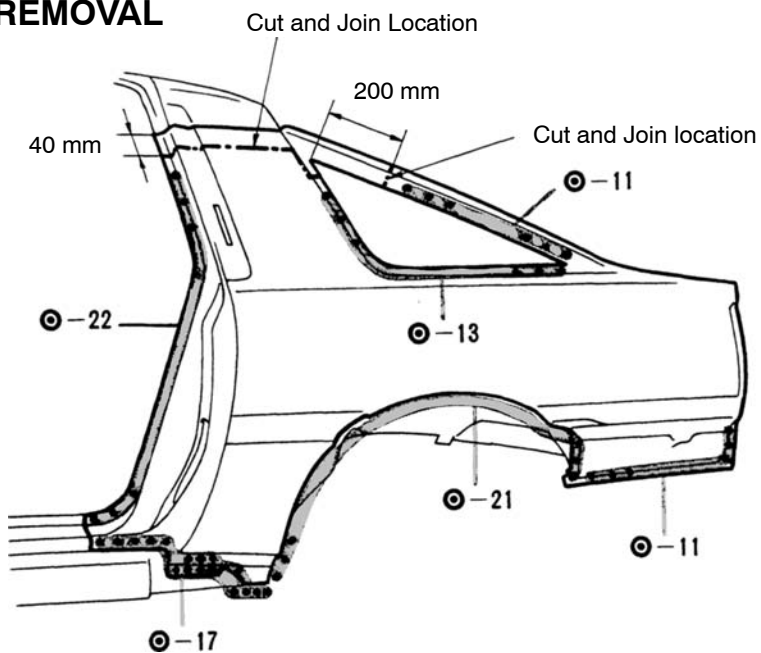


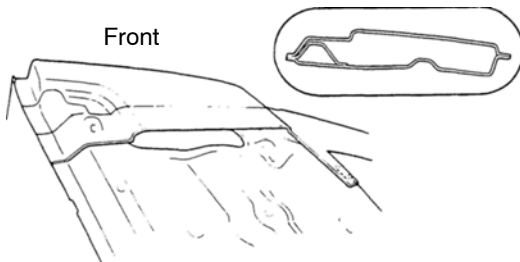
QUARTER PANEL (CUT)

REMOVAL

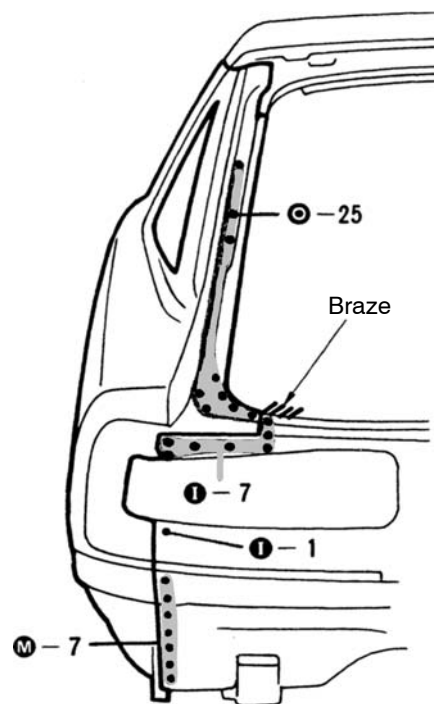
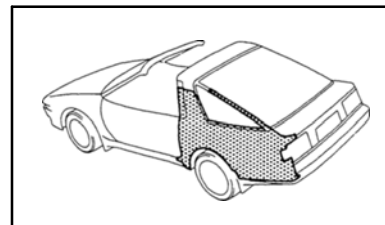
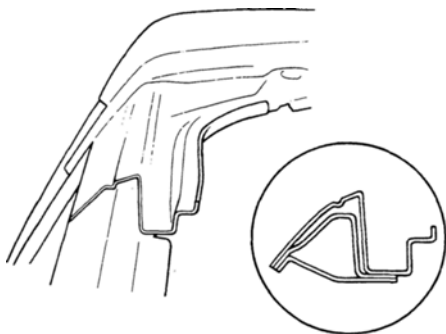


[Cut and Join Location]

Front



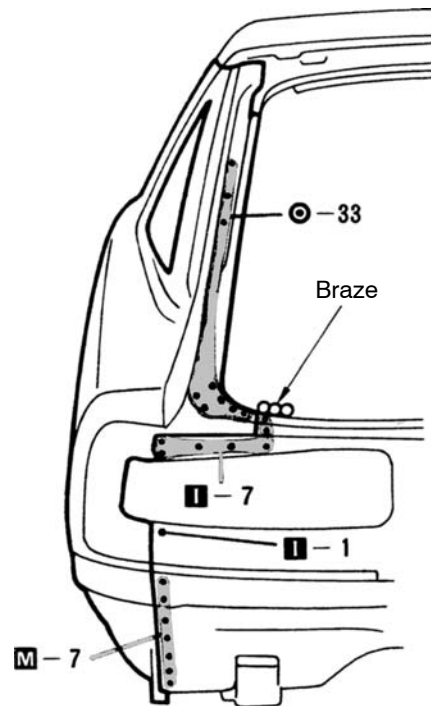
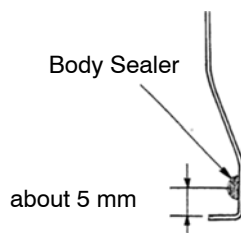
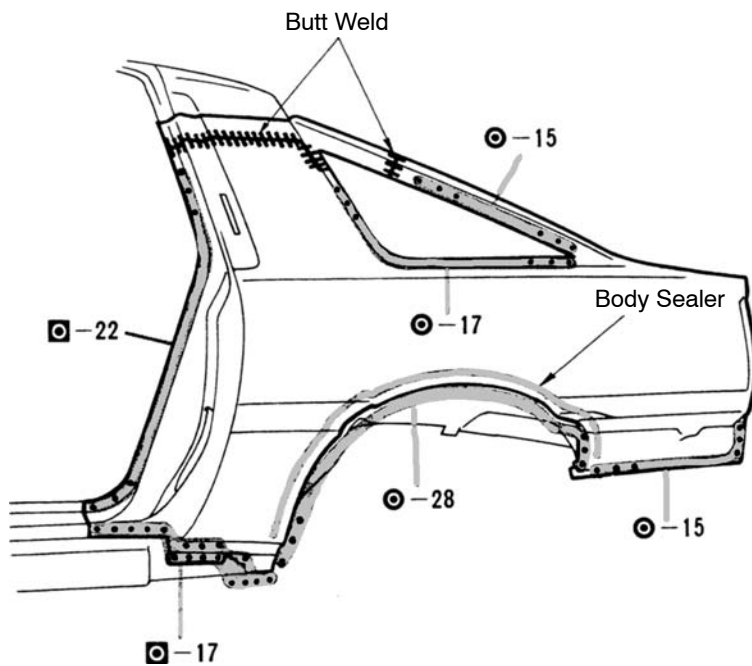
Rear



mm	in
40	1.57
200	7.87

1. Cut and join the quarter panel as shown above.

INSTALLATION



mm	in.
5	0.20

1. Before temporarily installing the new part, apply body sealer to the wheel arch portion.

NOTE:

- 1) Apply sealer about 5 mm (0.20 in.) from the flange, avoiding any oozing.
- 2) Apply evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.
- 3) For other sealing points, refer to section SU.

2. Temporarily install the new part and check the fit of the removable roof and front door.